

R66 SERVICE LETTER SL-45B
(supersedes R66 SL-45 and SL-45A)

DATE: 9 November 2023 **REV B:** 21 February 2024

TO: R66 Owners, Operators, and Maintenance Personnel

SUBJECT: Symmetrical Horizontal Stabilizer Retrofit Kit

BACKGROUND: A retrofit kit is available to install the [new symmetrical horizontal stabilizer](#) on p/n C023-21, -24, -34, & -35 revision AV & prior tailcones.

COMPLIANCE PROCEDURE:

As desired, order [KI-285-1 kit](#) and replace C044-1 or -2 stabilizer per kit instructions.

KI-285-1 is presently approved for installation on all R66s, except for those registered in the following countries:

- EASA member states
- China
- India
- Japan
- United Kingdom
- Russia
- CIS member states with the IAC AR.

Foreign validations are ongoing and this SL will be revised as additional approvals are received.

APPROXIMATE COST:

Parts: KI-285-1 kit, \$3,600 if ordered by 31 December 2024. Must reference helicopter model and serial number. Stabilizer assembly supplied unpainted, with primer only. For assembly painted white add \$375. For assembly painted custom color add \$750.

Labor: 8 labor-hours.