

**R66 SERVICE LETTER SL-14**

**DATE:** 14 June 2016

**TO:** R66 Owners, Operators, and Maintenance Personnel

**SUBJECT:** Heater Line Spirap Insulation

**ROTORCRAFT AFFECTED:** R66 Helicopters S/N 0004 thru 0659.

**BACKGROUND:** RHC has received reports of melted spirap insulation on cabin heater lines. For some aircraft, B161-8 (low temperature) spirap may have been inadvertently installed on cabin heater lines instead of B161-108 (high temperature) spirap at the factory.

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**COMPLIANCE PROCEDURE:**

At next scheduled inspection, visually inspect spirap installed on G391-2, G391-4, and G391-5 line assemblies (refer to R66 Illustrated Parts Catalog Figure 21-35 items 9, 23, & 44). If spirap has melted, remove and discard line assembly. Order replacement line assembly from [RHC Customer Service](#). Install B161-108 spirap on replacement line, install line, and torque per R66 Maintenance Manual § 20-33.