

KI-253-1 (14V) Low RPM Warning Horn Installation Kit Instructions
KI-253-2 (28V) Low RPM Warning Horn Installation Kit Instructions
(Use when replacing discontinued B320-1 or B320-3 horn)

NOTE

Visit www.robinsonheli.com to verify kit instructions are current revision. Verify kit contents match list; contact RHC Customer Service if parts are missing or damaged.

ITEM	PART NUMBER	KIT CONTENTS	QTY PER KI-253-1	QTY PER KI-253-2
1	KI-253 Instr.	Kit Instructions	1	1
2	B320-5	Horn Assembly (14V)	1	0
3	B320-6	Horn Assembly (28V)	0	1
4	C479-3	Plate	1	1
5	C479-4	Ring	1	1

Kit Instructions

1. Ensure battery switch is off. Pull “HORN START” or “LOW RPM” 2-amp circuit breaker.

CAUTION

Do not (hinge) open consoles with PFD, MFD, or GDU displays. To gain access to B320 horn, remove display or instrument faceplate.

2. Gain access and disconnect horn assembly from upper console electrical harness. Remove horn and retain installation screws. Discard A479-2 ring, if installed.
3. Refer to Figure 1. Install B320-5 or -6 horn as shown, discarding C479-4 ring if installing horn to C479-1 mount assembly. Secure using retained screws.
4. Connect horn into upper console electrical harness and secure with Ty-raps.
5. Secure console, instrument panel, or display(s) as required. Push in “HORN START” or “LOW RPM” 2-amp circuit breaker.
6. Make appropriate maintenance record entries. No change to Weight and Balance Record is required.

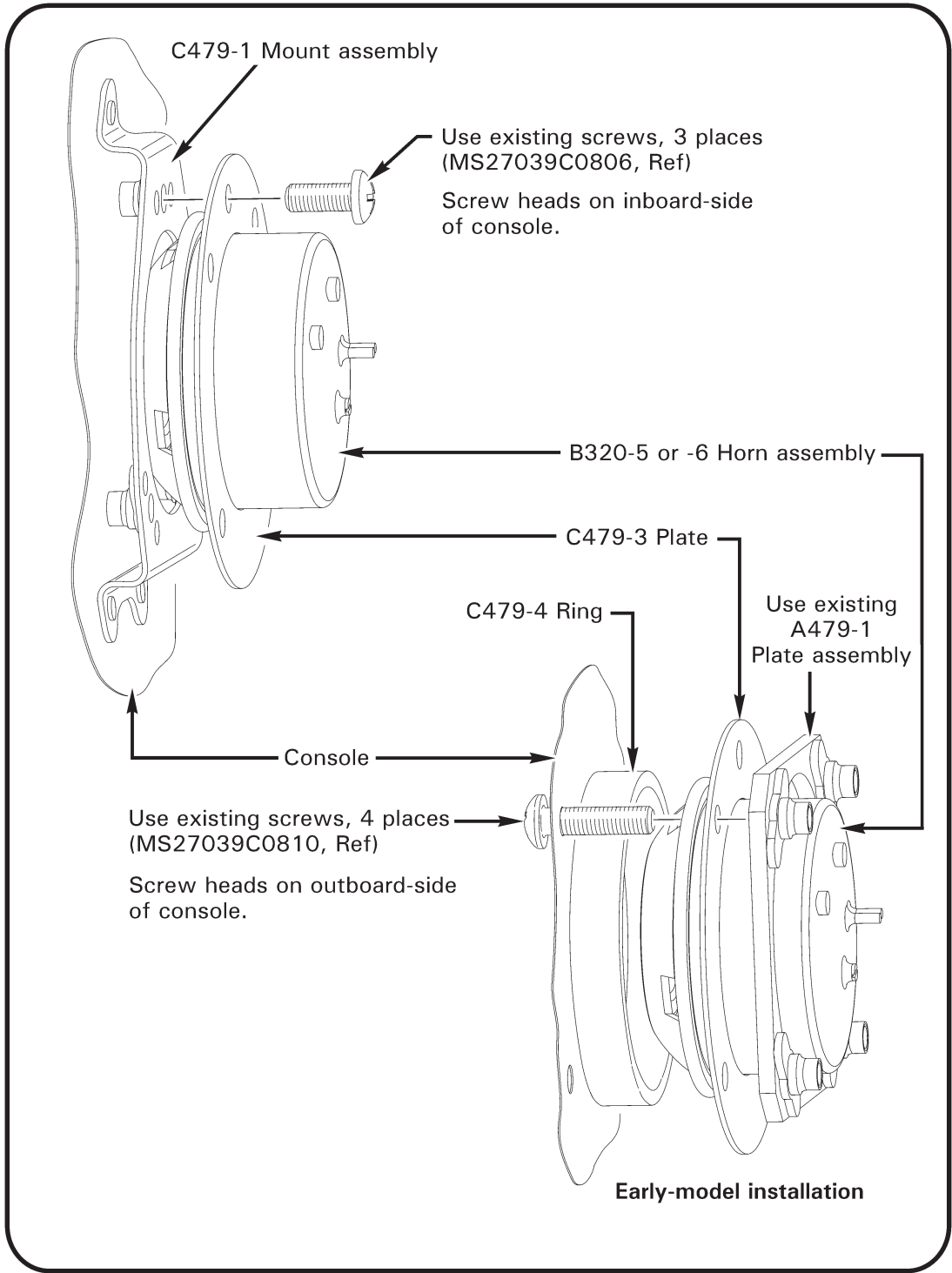


FIGURE 1