

SERVICE LETTER #24

Date: November 6, 1984

To: All Owners and Operators of Robinson R-22 Helicopters

Subject: Removal of clutch yokes before shipment

Rotorcraft Affected: All Robinson R22 Model Helicopters

Background: Numerous clutches have been received at RHC with bent yoke flanges or damaged pulley grooves due to poor packing.

Whenever a clutch is removed from the helicopter for shipping, both yokes must be removed and the clutch must be packed properly.

The yokes must remain with the helicopter since they have variable lengths and were selected for that particular helicopter.

The clutch must be packed properly to prevent shifting in the box and possibly damaging the sheave.

N O T E

Clutches are serialized by A166-1 Shaft serial number and must have a log book entry when removed or replaced.